Industrie Service

Welding Certificate

TÜV SÜD-00209.2014.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	**SGI GmbH** **Alemannenstrasse 24** **79689 Maulburg** **GERMANY**
Technical specification	**EN 1090-2:2018**
Execution class(es)	**EXC3 according to EN 1090-2**
Welding Process(es) (Reference no. acc. to DIN EN ISO 4063)	111 - Manual metal arc welding 135 - Metal active gas welding 141 - TIG gas tungsten arc welding 783 - Drawn arc stud welding with ceramic ferrule or shielding gas
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
Responsible Welding Coordinator (Title, Surname, Name, Qualification, Date of birth)	Farzad Sanati, IWE — born on: 07.04.1977
Substitute (Title, Surname, Name, Qualification, Date of birth)	Rainer Schwald, EWS — born on: 28.05.1964
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	18.11.2014
Period of validity	18.11.2020
Remarks	see reverse
Place and date of issue	Munich, 04.02.2020 Lauser/KS

Certification Body
Material and Welding Technology

B.Eng. Schlotterer
Deputy head of certification body

DAkkS Deutsche Akkreditierungsstelle D-ZE-14153-06-00

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TÜV SÜD Industrie Service GmbH

ZERTIFIKAT ◆ CERTIFICATE ◆ 認證證書 ◆ СЕРТИФИКАТ ◆ CERTIFICADO ◆ TÜV SÜD